



Ultra-Metric Tool Co.
2952 N. Leavitt Street, Chicago, IL 60018

Lots Begin to Close at Wednesday August 2, 2023, at 9:00 am CST.

Extremely Clean! - Large 1-Day Auction! - CNC Horiz. Boring Mills; CNC Machining Centers; CNC Turning Centers; Gun Drill; Machine Tools; EDM's; Cylindrical, Jig and Surface Grinders; Inspection Equip.; Tooling; Plant Support Equipment;
As New As 2019!!!

Qty	Description:
CNC HORIZONTAL BORING MILLS -	
1	Toshiba Shibaura 4.3" Model BTD-200QF CNC Horizontal Boring Mill, S/N: 144297 (2000); with Tosnuc 888 CNC Pendant Controls, 30-Position Automatic Tool Changer, 50-Taper Spindle, 39" x 47" Rotary Table, X = 59, Y = 47", Z = 27-1/2", Chip Conveyor, Coolant System, Daikin AKS105AK Chiller, Daikin Oil Hydraulic Unit
CNC VERTICAL MACHINING CENTERS -	
1	Hurco 4-Axis Model VMX30Di CNC Vertical Machining Center, S/N: S343D1100289AFZCH (2019); with Hurco Winmax Mill Dual Screen CNC Controls, Renishaw OMI-2T Probe, 24-Position Automatic Tool Changer, CAT-40 Taper Tool Holder, Hurco Big Plus Spindle, 15,000 RPM, 20" x 40" Table, X = 30", Y = 20", Z = 24", Chip Conveyor, Coolant System, 2019 Habor HWK-250PTSB2 Chiller S/N: LC338009 (Sold - Subject to Approval)
1	Hurco 3-Axis Model VMX-30 CNC Vertical Machining Center, S/N: H-30350 (2003); with Hurco Ultimax Dual Screen CNC Control, 4th Axis Wired, 24-Position Automatic Tool Changer, 40-Taper Spindle, 10,000 RPM, 20" x 40" Table, X = 30", Y = 20", Z = 24", Chip Auger, Coolant System, 2019 Habor Model HWK-250PTSB2 Chiller S/N: LC299684
1	Hurco 3-Axis Model VSX-40 CNC Vertical Machining Center, S/N: Q6783 (2001); with Hurco CNC Controls, 4th Axis Wired, 24-Position Automatic Tool Changer, 40-Taper Spindle, 10,000 RPM, 20" x 48" Table, X = 40", Y = 20", Z = 20", Chip Auger, Coolant System,



1	Hurco 3-Axis Model BMC-20 CNC Vertical Machining Center, S/N: BN-9002100B; with Hurco Max 32/DSP Dual Screen CNC Controls, 16-Position Automatic Tool Changer, 40-Taper Spindle, 10,000 RPM, 13.7" x 30.1" Table, X = 22", Y = 14", Z = 14", 10-HP, Chip Auger, Coolant System, 41,276 Hours (at Time of Description), Remcor Chiller
1	Hurco 3-Axis Model BM-1 CNC Vertical Machining Center, S/N: MH-8026032-A; with Hurco BM-I CNC Controls, 12-Position Automatic Tool Changer, CAT-30 Taper Tool Holder, 3,500 RPM, 11-3/4" x 40" Table, X = 30", Y = 15", Z = 16", 5-HP, Coolant System, 16,982 Hours (at Time of Description)
CNC TURNING CENTERS -	
1	Mazak Quick Turn Smart 300 CNC Turning Center, S/N: 249294 (2013); with Mazatrol Smart CNC Controls, Kitagawa 10" 3-Jaw Chuck, 12-Position Tool Turret, Presetter, 16" Max. Turning Diameter, 28" Max. Swing Over Bed, 26" Max. Turning Length, 4,000 RPM
1	Mazak Quick Turn 250HP CNC Turning Center, S/N: 152292 (2001); with Mazatrol PC Fusion-CNC 640T CNC Controls, Kitagawa 10" 3-Jaw Chuck, 12-Position Tool Turret, 15" Max. Turning Diameter, 23" Max. Swing Over Bed, 19" Max. Turning Length, 4,000 RPM, Presetter
1	Mazak Quick Turn 35XS CNC Turning Center, S/N: 131663 (1998); with Mazatrol 640T Plus CNC Controls, Kitagawa 12" 3-Jaw Chuck, 12-Position Tool Turret, Tailstock, 18.3" Max. Turning Diameter, 25.93" Max. Swing Over Bed, 40.75" Max. Turning Length, Presetter, 3,300 RPM
1	Mazak Quick Turn 15N CNC Turning Center, S/N: 84889 (1989); with Mazatrol T32-2 CNC Controls, Kitagawa 8" 3-Jaw Chuck, 8-Position Tool Turret, 17.32" Max. Swing Over Bed, 20" Max. Turning Length, 11.81" Max. Turning Diameter, Presetter, 4,800 RPM
ELECTRICAL DISCHARGE MACHINES (CNC WIRE and RAM-TYPE) -	
1	Agie Agiecut Classic 2S CNC Wire EDM, S/N: 667 (2004); with Agie Agievision CNC Controls, 17-3/4" x 27-1/2" Table, X = 13.77", Y = 9.83, Z = 10.08", Safety Enclosure
1	Hansvedt Benchman EDM, S/N: AN08118; with Anilam Spirit II 2-Axis Digital Read-Out, 9" x 14" Table, Hansvedt Pulse 201E Power Supply
GUN DRILLS -	
1	Eldorado Model M7439 Mega-Matic Universal Gun Drill, S/N: 1126; with 30" Stroke, 19" x 60" Table, Acu-Rite III 2-Axis Digital Read-Out, Chip Hopper and Filter
VERTICAL MILLING MACHINES -	



1	Kondia Clausing 2-HP Model FV-1 Vertical Milling Machine, S/N: T-559; with Sony Magnescale LU10A 2-Axis Digital Read-Out, 9" x 48" Power Feed Table, 60-4,000 RPM
1	Bridgeport 2-HP Series I Vertical Milling Machine, S/N: 250225; with Anilam Mini Wizard 2-Axis Digital Read-Out, 9" x 48" Table, 60-4,200 RPM
1	Bridgeport 2-HP Series I Vertical Milling Machine, S/N: 198137; with Acu-Rite 2-Axis Digital Read-Out, 9" x 42" Table, 60-4,200 RPM (Bridgeport Shaper Attachment Sold Separately)
1	Bridgeport 2-HP Series I Vertical Milling Machine, S/N: 192817; with 9" x 42" Table, 60-4,200 RPM
1	Ex-Cell-O 1-1/2 HP Model 602 Vertical Milling Machine, S/N: 60211023; with Anilam Mini Wizard 2-Axis Digital Readout, 9" x 42" Table,
1	Bridgeport Shaper Attachment
LATHES -	
1	Clausing Colchester 22/28" x 90" Gap Bed Lathe, S/N: MS0566-026D; with Sony Magnescale LH70-3 3-Axis Digital Read-Out, 13" 3-Jaw Chuck, 4" Spindle Bore, Cross Slide with Tool Post, Tail Stock, 18-1,800 RPM, Threading
1	Clausing Colchester 15" x 54" Geared Head Lathe, S/N: LTR50S1LFV/37547; with Acu-Rite 2-Axis Digital Read-Out, 10" 3-Jaw Chuck, 2-1/4" Spindle Bore, Cross Slide with Tool Post, Tail Stock, 25-2,000 RPM, Threading
1	Clausing Colchester 15" x 54" Geared Head Lathe, S/N: 6/0055/33000DD; with Sony Magnescale LH70-2 2-Axis Digital Read-Out, 10" 3-Jaw Chuck, 2-1/4" Spindle Bore, Cross Slide with Tool Post, Tail Stock, 25-2,000 RPM, Threading
CYLINDRICAL GRINDERS -	
1	Shigiyu Model GU-30(40)B-100A Precision Universal Cylindrical Grinder, S/N: 030148 (1993); 39.4" Centers, 16" Max. Grinding Diameter, 10" Magnetic Chuck, 18-360 RPM, 14" Swivel Wheel Head, 50-mm x 3,000-mm Table
1	TOS Hostivar Model BU28-1000 Universal Cylindrical Grinder, S/N: 698057 (1989); with 6-1/4" x 66" Bed, 40" Centers, 11.5" Swing, 22-710 RPM, 14" Grinding Wheel, 6" Magnetic Chuck
JIG GRINDERS -	
1	Moore No. 3 Precision Jig Grinder, S/N: G966; with 11" x 24" Table, Acu-Rite III 2-Axis Digital Read-Out
ROTARY SURFACE GRINDERS -	
1	Blanchard 36 in. No. 18 Rotary Surface Grinder, S/N: 5879; with Nuetro Model 1RC12 Magnetic Chuck Controller
SURFACE GRINDERS -	



1	Clausing 16" x 40" Model CSG-1640ASD Automatic Horizontal Surface Grinder, S/N: 4108014; with 16" x 40" Equiptop Electric Magnetic Chuck, Coolant System
1	Mitsui 6" x 12" Model 200MDX Hand Feed Surface Grinder, S/N: N/A; with Walker 6" x 12" Magnetic Chuck, Sony Magnascale LF-200 2-Axis Digital Read-Out
1	Boyar Schultz 6" x 12" Model Six Twelve Deluxe Hand Feed Surface Grinder, S/N: 19117; with Hanchett Magna-Lock 6" x 12" Magnetic Chuck
1	Boyar Schultz 6" x 12" Model 612 Hand Feed Surface Grinder, S/N: 908; with Eldorado Model B Nose Grinding Fixture
ROTARY 4TH AXIS -	
1	Hurco H-200 CNC 4th Axis Rotary Table, S/N: H-200-1027 (2019);
1	Kitagawa Model TBX200BE07 4th Axis Rotary Table, S/N: 080487 (2008); Back Mounted Motor, 7.87" Table, 5.51" Center Height
1	Tsudakoma 6" Model RNCV-151R Rotary Table with Yuasa Control
1	Yuasa 4" Model PDX-4AC 3-Jaw Rotary Chuck; with Adjustable Plate, Yuasa PNC-100 Control
MACHINE VISES -	
1	Kurt 6" Double Machine Vise
Lot	(2) 8" Machine Vises
Lot	(8) 6" Machine Vises
MACHINE ATTACHMENTS -	
1	Dapra Walter 10" Model RIS-250 Rotary Table, S/N: 2830;
1	Hurco Level Two Rotary Table, 10" Rotary Table, Tail Stock
1	4" Indexing Table; with Yuasa Model DMNC-5C01 Controls
1	Yuasa News 10" Rotary Chuck;
1	Lot - (2) 13-3/4" x 46-3/4" x 31" Angle Plates
Lot	8" x 50" x 36" Angle Plate
Lot	Angle Plates
Lot	V-Blocks
Lot	Collet Chucks
Lot	3-Jaw Chucks



Lot	Face Plates
DIE HANDLER / TRY-OUT PRESSES -	
1	Hansford 20-Ton Model 1021 Die Handler/Tryout Press, S/N: 618; with 30" x 64" Platen Area, 2-HP, 20-Ton Tryout Force Standard
WELDING POWER SOURCES -	
1	Miller Dynasty 300DX Tig Runner, S/N: N/A (2005); with Miller Coolmate 3 Cooling System and Cart
1	Miller Millermatic 210 Wire Welder, S/N: LB237959 (2001);
TOOL PRE-SETTERS -	
1	Elbo Controlli Lyndex E238 Optical Tool Presetter, S/N: 5149 (1998); with Sony Magnescale 2-Axis Digital Read-Out
TOOL HOLDERS -	
Lot	(100) 50-Taper Tool Holders
Lot	(90) 40-Taper Tool Holders
Lot	(32) 30-Taper Tool Holders
PORTABLE TOOL CARTS -	
Lot	(5) Huot Toolscoot Tool Holder Carts
PARTS CABINETS -	
1	Lyon 17-Drawer Parts Cabinet
1	9-Drawer Parts Cabinet; 30" w x 27-3/4" d x 44" high
1	8-Drawer Parts Cabinet; 30" w x 27-3/4" d x 44" high
Lot	(17) 24-Drawer Part Bin
BAND SAWS -	
1	Meba 12" x 20" Model SM320 Portable Horizontal Bandsaw, S/N: N/A; with Vise, .75-kW
1	Kalamazoo 10" x 18" Model HBS-1018 Horizontal Bandsaw, S/N: KH0018900; 2-HP, on Portable Base
1	Grob 18" Model NS18 Vertical Bandsaw, S/N: 3736; with 24" x 24" Table, Blade Welder
PRECISION HONES -	
1	Sunnen Model MBB1290D Precision Hone, S/N: N/A; with 1/2-HP Motor, with Tooling
DISINTEGRATORS -	
1	Electro-Arc Metal Disintegrator; with 7-1/4" x 15-1/2" T-Slot Table, Electro-Arc Model Arc-ER Current Monitoring Disintegrator Head



MARKING MACHINES -	
1	Schmidt Styliner Mark 3 Model 2X3C Column Mounted Pin Marking Machine, S/N: 15632 (2007); with 4" x 4" Marking Field, Computer
DRILL/TOOL GRINDERS & SHARPENERS -	
1	Darex Model XT3000 Xpandable Tool Sharpener, S/N: 5655BR (2006);
1	McDonough Sterling Drill Grinder, S/N: DG-40888; 1/8" - 2-1/2" Drill Capacity
1	Alexander 2CG Tool Grinder, s/n 1888N, 5,000 RPM
GRINDERS -	
1	Reinecker PS1 Face Grinder, S/N: 62515; 10" Magnetic Chuck
1	Baldor 6" Model 500 Double End Pedestal Carbide Grinder, S/N: X0609117144; with 1/2 HP Motor, 3,600 RPM
1	Powermatic Model 30 Combination 6" Belt and 12" Disc Grinder, S/N: 8530046;
1	Baldor 3/4-HP Model 333B Double End Pedestal Grinder, S/N: X2206277505;
1	Dayton 3/4-HP 8" Model 1Z707 Double End Pedestal Grinder;
FINISHERS -	
1	Glendo 6" Series II Accu-Finish Diamond Finisher, S/N: AF 2901; Cabinet Base
BEVEL MILLS -	
1	Heck Model VA400 Bench-Top Bevel-Mill, S/N: 8568; with 19-1/2" Table
CUT-OFF SAWS -	
1	DoAll 12" Abrasive Chop Saw; with 3-HP Motor, on Steel Stand
1	DeWalt Model DW718 Double Bevel Sliding Compound Miter Saw, S/N: 95027-2009-25-49;
FILERS -	
1	Gesswein Power Hand 3 Mini Filer and Power Hand 2X;
FLEX-ARM TAPPERS -	
1	Flex-Arm Tapper; Mounted on 30" x 60" Wood Top Steel Table
BENDERS -	
1	Roper Whitney 22 Ga. x 36" wide Model 381D Manual Pinch Roll Bender, S/N: 538-8-78;
FINGER BRAKES -	
1	Pexto 16 Ga. x 24" wide Model PX24A Manual Finger Brake, S/N: 270D; on Steel Stand
SHEARS -	
1	Peck Stow & Wilcox 16 Ga. x 37" wide Model 137-L Foot Shear, S/N: 4/70;
H-FRAME PRESSES -	
1	Dake Model 50H Adjustable Hydraulic H-Frame Press, S/N: 178525;



SCREW PRESSES -	
1	Screw Press; with 20" x 20" Bottom Platen, 9-1/2" x 10" Top Platen
ARBOR PRESSES -	
1	Famco No. 3 Manual Arbor Press; on Steel Stand
BLAST CABINETS -	
1	Rin-Mac 36 x 24 Dry Blast Cabinet, S/N: 1230-80; with Dust Collector
COORDINATE MEASUREMENT MACHINES (CMM's) -	
1	Brown & Sharpe Microval Coordinate Measuring Machine, S/N: N/A; with Renishaw TP1S Probe, 29-3/4" x 21-3/4" Granite Table, X = 18", Y = 20", Z = 16", Computer
OPTICAL COMPARATOR's -	
1	Mitutoyo 14" Model PH-350 Optical Comparator, S/N: 8642; Code #172-101, on Steel Base
INSPECTION EQUIPMENT -	
1	48" x 72" x 12" Granite Surface Table; on Steel Stand
1	36" x 48" x 4" Granite Surface Plate; on Steel Stand
1	30" x 60" Steel Surface Table
1	Rockwell Model 4JR Bench-Top Hardness Tester, S/N: 2301;
1	Mitutoyo Model 176-901-1A Toolmakers Microscope, S/N: 80596;
1	Mitutoyo 18" Model 192-606 Height Gage;
1	Brown & Sharpe 18" Model 5851 Height Gage
1	Sheffield Model 542 Visual Gage, S/N: 1026741;
1	Sheffield Model 542 Visual Gage;
Lot	Bore Gages, Ring Gages, Micrometers, Precision V-Blocks, Pin Gages Sets, Depth Gages, Dial Indicators
FORK LIFT TRUCKS -	
1	Nissan 2,950 lb. Cap. Model CPJ01A18L LP Fork Lift Truck, S/N: CPJ01-9N5603; with 3-Stage Mast, Sideshifter, 187" Reach Height, Solid Tires
CRANES & HOISTS -	
1	Floor Mounted Jib Crane; with 12' Arm, CM Lodestar 1-Ton Electric Chain Hoist, Pendant Control
1	Floor Mounted Jib Crane with 8' Arm CM Lodestar 1-Ton Electric Chain Hoist, Pendant Control



1	Contrx Post-Mounted Jib Crane; with 12' Arm, CM Lodestar 1/2-Ton Electric Chain Hoist, Pendant Control
1	Post-Mounted Jib Crane; with 6' Arm, Budgit 1-Ton Electric Chain Hoist, Pendant Control
1	CM Lodestar 1-Ton Electric Chain Hoist; with Monorail
1	CM Lodestar 1/4-Ton Electric Chain Hoist; with Monorail
1	Budgit 1/2-Ton Electric Chain Hoist; with Pendant Controls and Monorail
MATERIAL HANDLING -	
1	Manual Die Lift; with 24" x 24" Platform
1	Banding Cart with Tool
1	Pallet Jack
1	(9) Sections of 6' w x 24" d x 7' high Light Duty Racking; 7-Tier High with Wood Decking
Lot	Cantilever Racks
1	Hand Truck
Lot	Steel Carts
SCALES -	
1	Fairbanks 1,000 lb. Cap. Portable Platform Scale; with Weights
1	Salter Brecknell 400 lb. Cap. Model PS400 Digital Weigh Indicator Scale; with 12" x 12" Remote Platform
INVENTORY -	
Lot	Large Quantity of Steel Stock of Various Materials, Sizes and Lengths
AIR COMPRESSORS -	
1	Quincy 15-HP Model QT-15 Horizontal Tank Mounted Reciprocating Air Compressor, S/N: 20050219-0018 (2005);
1	Quincy 5-HP Model 3250RBS Horizontal Tank Mounted 2-Stage Air Compressor, S/N: 6106355;
1	C&H Industrial 5-HP Model R15 Vertical Tank Mounted Reciprocating Air Compressor, S/N: 39687 (1987);
1	Gardner Denver Horizontal Air Receiving Tank;
DUST COLLECTORS -	
1	Torit Model 75 Dust Collector, S/N: M874;
1	Vallas Dust Collector
MISCELLANEOUS -	
Lot	Power and Hand Tools
Lot	Tool Boxes
Lot	Large Quantity of Perishable Tooling: Drill, Mills, Reamers, Taps, Carbide Inserts, Etc.
Lot	Cabinets
Lot	Clamps
Lot	Shop Vac's
Lot	Ladders



Lot	Wood Top Steel Work Benches
PHOTOGRAPHIC PROCESSING EQUIPMENT -	
1	Screen Model C-606-B Artgraphics Camera;
1	Pitman Aquaquick Exposure Frame;
OFFICE F, F & E	
1	Xerox 2510 Wide Format Printer
Lot	Office Furniture including Conference Table, Desks, Swivel Chairs, Side Chairs, Flat Files, File Cabinets, Folding Tables, Refrigerators, Microwave Ovens