



## SURPLUS MACHINERY &amp; EQUIPMENT

Bretford Manufacturing, Inc.

November 30, 2022

## LOT CATALOG

Lot No.	Qty	Lot Description
300	1	Pines 1-1/4 in. Heavy-Duty Horizontal Semi-Automatic Tube Bender, S/N: 11205-97053 (1997); with Mandrel Extractor, Pines Digital Dial-A-Bend Control Pedestal, 1.00 in. SQ 18-Ga. Tube 3.00 ISR (Job #: M-54263) (Located at 11000 Seymour Ave., Franklin Park, IL)
301	1	Stamtec 80-Ton Capacity Model G1-80 Gap Frame Stamping Press, S/N: S001119 (2000); 35 to 80 SPM, 5.91 in. Stroke, 13 in. Die Height, 3.15 in. Slide Adjustment, 22.05 in. x 16.54 in. Slide Area (LRxFB), 39.37 in. x 21.65 in. Bolster Area (LRxFB), 21-1/2 in. x 39 in. Bed Space, Die Height to Bolster Range of Adjustment: 250 m/m to 330 m/m, Wintriss WPC 2000 Clutch/Brake Controls, Control Pedestal, Air Clutch, Wintriss Shadow 8 Light Curtain, 10-HP VS Main Motor (Located at 11000 Seymour Ave., Franklin Park, IL)
302	1	Federal 100-Ton Capacity (approx.) No. 8 Back-Geared O.B.I. Stamping Press, S/N: N/A; with Triad Model 3200 Punch Press Controls S/N: 98921, Air Clutch, 28 in. x 36 in. Bed, Palm Buttons, Banner EZ-Screen Light Curtain (Located at 11000 Seymour Ave., Franklin Park, IL)
303	1	Federal 45-Ton Capacity No. 45 O.B.I. Stamping Press, S/N: 45-393; with Triad Model 3200 Punch Press Controls S/N: 00561, 2.5 in. Ram Adjustment, 3 in. Stroke, 11 in. Die Space, 10 in. Throat, 120-SPM, Air Clutch, 18 in. x 28 in. Bed, Wintriss Shadow 8 Light Curtain, Palm Buttons, Foot Actuator (Located at 11000 Seymour Ave., Franklin Park, IL)
304	1	Federal 32-Ton Capacity, No. 32 O.B.I. Stamping Press, S/N: 32-203; with Triad Model 3200 Punch Press Controls S/N: 98922, 2 in. Ram Adjustment, 3 in. Stroke, 9.5 in. Die Space, 8 in. Throat, 80 to 240 SPM, Air Clutch, 15 in. x 24 in. Bed Space, Palm Buttons, Foot Actuator (Located at 11000 Seymour Ave., Franklin Park, IL)
305	1	Federal 45-Ton Capacity No. 45 O.B.I. Stamping Press, S/N: 45-220; with Triad Model 3200 Punch Press Controls S/N: 00349, 2.5 in. Ram Adjustment, 3 in. Stroke, 11 in. Die Space, 10 in. Throat, 120-SPM, Air Clutch, 18 in. x 28 in. Bed, Ramco Rotating Cam Limit Switch, Wintriss Shadow 8 Light Curtain, Palm Buttons, Foot Actuator (Located at 11000 Seymour Ave., Franklin Park, IL)



306	1	Bliss 160-Ton Capacity (approx.) Model 6-1/2 - 84W Straight Side Double Crank Stamping Press, S/N: 123140; with 60 in. x 84 in. Bed Space, 4 in. Bolster, Palm Buttons, Triad Model 3200 Punch Press Controls S/N: 00350, Floor Mount (No Pit), (No Fence) (Located at 11000 Seymour Ave., Franklin Park, IL)
307	1	Banner 100-KVA Model 1PSR100 Spot Welder, S/N: 2000; with 12 in. Throat, Entron EN1000 Controls, 220-V, 60-Cycle, Palm Buttons (Located at 11000 Seymour Ave., Franklin Park, IL)
308	1	Ettco Model ATU-5 Lead Screw Tapping Machine, S/N: 764 (1998); with Ettco/Automation Associates "Commander" Style Multi-Position Tapping Head; Control Pedestal, Palm Buttons, Ettco Control Cabinet S/N: 121512 (1998), Enclosure (Located at 11000 Seymour Ave., Franklin Park, IL)
310	1	Uesco 3-Ton Capacity Free-Standing Bridge Crane System, S/N: 11-3086 (2014); with Remote Control, R & M Material Handling 3-Ton Electric Hoist, 460-V, 3-Ph, 60-Hz, Overall Approx. Dim.'s: 42 ft. Span x 96 ft. Run, 22 ft. (approx.) Under Hook, with Related Electrics <b>(Sold, Subject to Approval)</b> (Located at 11000 Seymour Ave., Franklin Park, IL)
311	1	Cresswood 75-HP HF-60 Series "Destroyer" Model HF6075ST Scrap Wood Grinder, S/N: 1470302; with Infeed Chute, Auger Discharge, Cresswood Control Cabinet with Benshaw Read-Out (Located at 11000 Seymour Ave., Franklin Park, IL)
320	1	Strippit 30-Ton Capacity Model 1000 SXP/30 CNC Turret Punch Press, S/N: 2106061996; with GE Fanuc Series O-P CNC Controls, Thin Turret, 33-Stations with (2) Indexing Heads, New London Eng. SteelTrack Inclined Discharge Conveyor (No Floor Laser) (Located at 11000 Seymour Ave., Franklin Park, IL)
321	1	Strippit 30-Ton Capacity Fabri-Center 1000S CNC Turret Punch Press, S/N: 1085083094; with GE Fanuc Series O-P CNC Controls, Thin Turret, 33-Stations with (2) Indexing Heads (No Floor Laser or Fencing) (Located at 11000 Seymour Ave., Franklin Park, IL)
322	1	Strippit 30-Ton Model 1000XP/30 CNC Turret Punch Press, S/N: 2096103195; with GE Fanuc Series O-P CNC Controls, Thin Turret, 33-Stations with (2) Indexing Heads, New London Eng. Inclined Discharge Conveyor (No Floor Laser) (Client Noted: Cracked Turret, Currently Only 8-Stations in Use) (Located at 11000 Seymour Ave., Franklin Park, IL)
324	1	Donaldson Torit 7.5-HP Model DF T2-8 Downflo Dust Collector, S/N: IG655986-001; 3,450- RPM (Located at 11000 Seymour Ave., Franklin Park, IL)
325	1	Bridgeport 1-1/2 HP Vertical Milling Machine, S/N: 12BR117828; with 9 in. x 42 in. T-Slot Production Table, Power Table Feed, 80 to 2,720-RPM Spindle Speeds, 5 in. Quill Adjustment (No Vise) (Located at 11000 Seymour Ave., Franklin Park, IL)
325A	1	Bridgeport 6 in. Machine Vise (Located at 11000 Seymour Ave., Franklin Park, IL)
326	1	Induma 1-1/2 HP Vertical Milling Machine, Model & S/N: N/A; with 9 in. x 42 in. T-Slot Production Table, 80 to 2,713-RPM Spindle Speeds, 5 in. Quill Adjustment (No Vise) (Located at 11000 Seymour Ave., Franklin Park, IL)



326A	1	Bridgeport 6 in. Machine Vise (Located at 11000 Seymour Ave., Franklin Park, IL)
327	1	DeWalt 12 in. Model DW704 Type 4A Bench-Top Miter Saw, S/N: 1112; 4,000-RPM, 120-V, On Portable Stand (Located at 11000 Seymour Ave., Franklin Park, IL)
328	1	Clausing 15 in. Model 1654 2-Head Production Drill, S/N's: 121140 & 121141; with 60 in. x 20 in. Production Table, 260 to 5,400 RPM, 5 in. Quill Adjustment (No Vise) (Located at 11000 Seymour Ave., Franklin Park, IL)
328A	1	Heinrich 6 in. Model 20A Drill Vise (Located at 11000 Seymour Ave., Franklin Park, IL)
329	1	SpeedyCut Model ST-1-215 Bench-Top Tapping Machine, S/N: J1V2-1262; with 9 in. x 9 in. T-Slot Production Table, 560 to 1,640 RPM, Mister, Foot Actuator, on Stand (Located at 11000 Seymour Ave., Franklin Park, IL)
330	1	Arc World AWII by Motoman Robotic Welding Cell (1998); with Yaskawa Motoman Type YR-Sk16-C000 Robot Arm S/N: RH9111-805E-3 (1998), 16-kg Payload, 280-kg Mass; Motoman 60 in. Type MRP 2-Position Rotary Turn-Table S/N: MRP300HD-0023 (1998), 300-kg Payload; Control Cabinet S/N: S985103; Wire Wizard Wire Delivery System with Corrugated Drum; Enclosure with Welding Screens; Micro Air MC 3000 Fume Collector on Stand (No Welding Power Source) (Located at 11000 Seymour Ave., Franklin Park, IL)
331	1	Hobart 500-Amp Model Arc-Master 501 Robot Multi-Process Arc Welding Power Source, S/N: 196WS03195; (Located at 11000 Seymour Ave., Franklin Park, IL)
332	1	Clausing 20 in. Model 2286 Single Head Variable Speed Production Drill, S/N: 513160; with 40 in. x 24 in. Production Table, 6-1/2 in. Quill Adjustment, 150 to 2,000 RPM (Located at 11000 Seymour Ave., Franklin Park, IL)
333	1	Micro Air Model MC 3000 Fume Collector (Located at 11000 Seymour Ave., Franklin Park, IL)
336	1	KRP Mfg. Model NAM3000-BB Topmaster "T" Molder, S/N: 3179 (2013); with Siemens Simatic Panel Touch Controls, 53 in. (approx.) Rectangular Turntable (Currently Not Installed, Photos Represent When Installed, and Photos of Current Conditon) (Located at 11000 Seymour Ave., Franklin Park, IL)
337	1	Orma Machine Type NPC/A/R 32/16 AF-BO Hot Press Line, S/N: L2330215 (2016); 63 in. x 126 in. (10'6"), 168 in. Continuous Belt In-Feed, Siemens Simatic HMI Panel Touch CNC Controls, Midwest Automation 6,000 lb. Capacity 5 ft. x 10 ft. 8 in. Platform with Roller Conveyor Sections, Midwest Automation Model PF 1512 Panel Pusher (?) S/N: 5395-1603, Orma 68 in. Model SPX-1700 Top & Bottom Continuous Feed-Thru Panel Cleaner S/N: 9540, Orma 66 in. Model GS 417 Reversible Roll Coater S/N: 9568, Midwest Automation Panel Rack, Southworth 6,000 lb. Cap. 4 ft. x 96 in. Scissors Lift with Rotating Top & Conveyor Sections, Banner Model E2A-S500 Light Curtain, Microguard Safety Light Curtain, All Related Controls, Safety Fences, Etc. (Line is Currently Disassembled, Photos Represent Line When Installed, and Photos of Current Conditon) <b>(Sold, Subject to Approval)</b> (Located at 11000 Seymour Ave., Franklin Park, IL)



341	1	Faro Prime CAM2 Measure v10.6 FaroArm Articulating Arm Coordinate Measurement Machine, S/N: R08-02-14-12022 (2015); 0.024 mm Single Point, +/- 0.034 mm Volumetric, with Tool Case and CMM Case (Granite Surface Plate, Not Included) (Located at 11000 Seymour Ave., Franklin Park, IL)
350	1	Atlas Copco 205-HP Model GA 132 VSD Rotary Screw Type Skid Mounted Air Compressor, S/N: APF 151376 (2010); with Elektronikon Controls, 132-PSIG, 153-kW (Located at 11000 Seymour Ave., Franklin Park, IL)