



Categorized Asset List for Sonoco Global Plastics

Qty	OEM	Model	S/N	Year	Machine Description
50 in. IN-LINE THERMOFORMER:					
1	Brown	CS-5500	15325	2009	50 in. In-Line Thermoforming Machine; 50 in. x 50 in. Max. Mold Size, 9.75 in. x 9.75 in. Platen Stroke, 53 in. Max. Sheet Width
1				2009	2-Roll Unwind Stand; with Silicone Bath
PET SHEET LINE, 72 in. wide, w/ 400-HP EXTRUDER, CLOEREN DIE & ROLL STACK:					
1	Mega	200 Series	268/30172/01		72 in. wide PET Sheet Line, Consisting of: 6 in. Gloucester Extruder, 32:1 L/D Air Cooled Barrel, 400-HP Reliance Motor, 1,750 RPM, PSI Dual Bolt Screen Changer, Melt Pump, Cloeren 72 in. Type R/2300 Die (2005), Mega Machinery 3-Roll J-Style Upstack, (2) 24 in. Rolls and (1) 12 in. Roll all Individually Driven, with Slitter and Welex Winder
1	PSI				Screen Changer; with Unitronics Touch Screen Controls
1		MAG-ES90-EG90	E90-28720		40-HP Melt Pump
1					Heat Tube
1					6 ft. Sheet Die
1					Chill Roll Polishing Stand; with (2) 24 in. Diameter Rolls, and (1) 12 in. Diameter Roll
1					Silicone Bath
1					Cooling Deck; with Hydraulic Power Supply, (3) Vertical Pumps, Valves, Piping and Controls
1					Slitting Stand; with (3) Slitting Heads
1					Tension Roll Stand
1	Welex	60x36 FSW	48028-87	1987	Dual Roll Winder
UNA-DYN CRYSTALLIZER - Line 1:					
1	Una-Dyn	XTLR-2000-GF	244227.01.01.0404		Crystallizer Hopper Dryer; with Bottom Feed Hopper
1	Una-Dyn		K98244227.04		1,500 CFM Natural Gas, Gas Pack; with Max. Flow Rate at 447,000 BTU/HR
1	NYB			2020	25-HP Blower
2	Una-Dyn				Cyclones
1	Una-Dyn	PCT2-2000	244228.01.01.0404		Pulse Cooling Technology Dehumidifying Hopper Dryer
1	Una-Dyn		K98244228.03		1,500 CFM Natural Gas, Gas Pack; with Max. Flow Rate at 447,000 BTU/HR
1	Una-Dyn				Cyclone
1	Una-Dyn				Hopper Dryer with Top-Mounted Dust Collector
UNA-DYN CRYSTALLIZER - Line 2:					
1	Una-Dyn	XTLR-2000-GF			Crystallizer Hopper Dryer; with Bottom Feed Hopper
1	Una-Dyn		Z000049		600 CFM Natural Gas, Gas Pack; with Max. Flow Rate at 895,000 BTU/HR
1	NYB				40-HP Blower
1	Una-Dyn	DHD-120/2B PCT2	312585.40-0910		Pulse Cooling Technology Twin Desiccant Bed Dehumidifying Hopper Dryer
1	Una-Dyn				600 CFM Natural Gas, Gas Pack; Max. Flow Rate at 895,000 BTU/HR
1	Una-Dyn				Cooling Filter
1	Una-Dyn	H33000003			Quad Floor Filter
1	Una-Dyn				Dust Collector
1	Una-Dyn				Desiccant Tower
1	Una-Dyn				Desiccant Tower
1	Una-Dyn				Cooling Coil
1	Una-Dyn				Cooling Filter
1	Una-Dyn				Dust Collector
IN-LINE THERMOFORMING MACHINES w/ UNWIND STANDS:					
1					32 in. 2-Roll Unwind Stand; with 36 in. Silicone Bath
1	Brown	SR-3036	13590	1998	In-Line Thermoforming Machine; with 112 in. Pre-Heat Ceramic Oven, Top & Bottom Forming Press, Punch Press, Trim Press, Stacker and Control Console (Line A)
1					32 in. 2-Roll Unwind Stand; with 36 in. Silicone Bath



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1	Armac	3036	00100		In-Line Thermoforming Machine; with 126 in. Pre-Heat Ceramic Oven, Top & Bottom Forming Press, Punch Press, Trim Press, Slug, Stacker and Control Console with Provit 5600 Controls (Line B)
1					32 in. 2-Roll Unwind Stand; with 36 in. Silicone Bath
1	Armac	249-3036	050998		In-Line Thermoforming Machine; with 126 in. Pre-Heat Ceramic Oven, Top & Bottom Forming Press, Punch Press, Trim Press, Slug, Stacker and Control Console with Allen-Bradley PanelView Plus Controls (Line C)
1					32 in. 2-Roll Unwind Stand; with 36 in. Silicone Bath
1	Armac	275-3030S	060799		In-Line Thermoforming Machine; with 102 in. Pre-Heat Ceramic Oven, Top & Bottom Forming Press, Punch Press, Trim Press, Slug, Stacker and Control Console with Allen-Bradley PanelView Plus Controls (Line E)
1					32 in. 2-Roll Unwind Stand; with 36 in. Silicone Bath
1	Armac	275-30508	28598		In-Line Thermoforming Machine; with 102 in. Pre-Heat Ceramic Oven, Top & Bottom Forming Press, Punch Press, Trim Press, Slug, Stacker and Control Console with Servo Chain, Upgraded Allen-Bradley PanelView Plus Controls (Line F)
TRIM PRESSES:					
1	Brown	T-130L	15357	2009	Horizontal Trim Press; 10-Ton, 4.5 in. - 13.5 in. Stroke, 145-SPM, Allen-Bradley PanelView Plus 700 Controls
1	Brown	T-350L	14859	2005	30-Ton Horizontal Trim Press; with 4.5 in. - 16.5 in. Stroke, 145-SPM, Allen-Bradley PanelView Plus 700 Controls
PUNCH PRESSES:					
1	Lyle	152PV	103045078/201566	2013	Punch Press
1	Lyle	152PV	103045026/060036		Punch Press
GRANULATORS & GRINDERS:					
1	Cumberland	50B	51310CC-06002	2006	100-HP Granulator; with 20 in. x 50 in. Chamber, 3-Knife Open Rotor, High Shear Rotor, 80-degree Pull Rolls, Starter Control
1	AEC (Cumberland)	GP2439 (X1000)	48100-05017		100-HP Granulator; with 24 in. x 40 in. Chamber Size, Hopper Tilt, Starter Control
1	Econo Grind	ESS 560/1000	ES561000501001		75-KW Grinder; with 39 in. x 25.6 in. Chamber Size, Starter Control
1	Cumberland	36T			20-HP Under Trimmer
LABELING LINES w/ PRESSURE SENSITIVE LABEL APPLICATORS:					
1	Thiele	Special	T7900A113		Labeling Line HSSL 5, Consisting of:
1					4-Lane Vacuum Denester
1					Conveyor
1					Stacker; with Touch Screen Controls
1	Valley Automation Solutions				Labeling Line HSSL 2, Consisting of:
1					3-Lane Vacuum Denester
1	Southern California Packaging	ST2100	315430515		Pressure Sensitive Automatic Label Applicator
1	Southern California Packaging	ST2100	315210215		Pressure Sensitive Automatic Label Applicator
1					Stacker; with Touch Screen Controls
1					Labeling Line HSSL 4, Consisting of:
1					4-Lane Vacuum Denester
1	Shibuya Hoppmann	L410A			Pressure Sensitive Labeler
1	Shibuya Hoppmann	L410A			Pressure Sensitive Labeler
1					Stacker; with Touch Screen Controls
1	Thiele	Special	T7910A101		Labeling Line HSSL 3, Consisting of:
1					4-Lane Vacuum Denester



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1					Conveyor
1					Stacker; with Touch Screen Controls
1	Thiele				Labeling Line HSSL 5/2, Consisting of:
1					4-Lane Vacuum Denester
1	Shibuya Hoppmann	L410A	006213		Pressure Sensitive Labeler
1					Stacker; with Allen-Bradley PanelView Plus 1000 Touch Screen Controls
BLENDERS, 4-COLOR GRAVIMETRIC:					
1	Una-Dyn	Omni-1VWB	X72244230.02		4-Color Gravimetric High Capacity Blender; with Bottom Auger Feeder, HCWB Blender Controls
SCREW AUGERS:					
5					9 in. x 10 ft. Screw Augers
HYDRAULIC TOTE DUMPS:					
1	National Bulk				2,500 lb. Hydraulic Tote Dumper; with 7 ft. x 7 ft. x 4 ft. Steel Dump Hopper with Bottom Diverter
1	REM				Hydraulic Dumper
CHILLERS, AIR-COOLED HELICAL ROTARY:					
1	Trane	RTAC-2004-UYON-UAFA-L1TX-1CON-RN6T	U13J07359		200-Ton Air-Cooled Helical Rotary Liquid Chiller
1	Trane	RTAC-1554-UWON-UAFA-L1TX-1CON-RN6T	U12K04879		150-Ton Air-Cooled Helical Rotary Liquid Chiller
AIR COMPRESSORS:					
1	Kaeser	DSD-150			150-HP Direct Drive Rotary Screw Air Compressor
VACUUM PUMPS:					
1	Sullair	VS16-40AC	201209250091		40-HP Vacuum Pump; with 48,553 Hours (at Time of Description)
1	Sullair	VS16-40AC	201209240077		40-HP Vacuum Pump; with 47,357 Hours (at Time of Description)
VACUUM PUMPS w/ DUST COLLECTORS:					
1	Una-Dyn		312585.08-01-0910		15-HP Vacuum Pump
1					Dust Collector
1	Una-Dyn		312585.08-02-0910		15-HP Vacuum Pump
1					Dust Collector
1	Una-Dyn		312585.08-04-0910		15-HP Vacuum Pump
1					Dust Collector
1					15-HP Vacuum Pump
1					Dust Collector
VACUUM SYSTEMS:					
1	Yaskawa				Vacuum System and Drive
ROTARY BLOWERS w/ SILENCERS:					
6	Roots	59U-RAI			25-HP Rotary Lobe Blowers; with Silencers
1	Roots	56U-RAI-DSL-L		2019	15-HP Rotary Lobe Blower; with Silencer
2	Roots	56U-RAI			15-HP Rotary Lobe Blowers; with Silencers
2	Roots	68U-RAI			30-HP Rotary Lobe Blowers; with Silencers
1	NYB				40-HP Blower
VERTICAL DAY SILO's:					
5					8 ft. x 8 ft. x 20 ft. high (approx.) Vertical Steel Day Silo; with 4-Leg Frame, Cone Bottom
DUST COLLECTORS:					
5					Dust Collectors



Qty	OEM	Model	S/N	Year	Machine Description
2					Dust Collectors
CYCLONES:					
1	Phoenix Systems	FR-9-8			Vertical Cyclone; with Bottom Mounted Airlock
FLATBED LASER:					
1	Data Technology	FT7260	FTC020103	2003	72 in. x 60 in. Flatbed Laser; with PRC 2,200-Kw Model STS2201 Laser, 27,525 Hours (at Time of Description)
CNC VERTICAL MACHINING CENTERS:					
1	Fadal	VMC4020	012006048894	2006	3-Axis CNC Vertical Machining Center; with Fadal CNC 88HS CNC Controls, 21-Position Automatic Tool Changer, 20 in. x 48 in. Production Table, Coolant System
1	Fadal	VMC6030HT	9809803	1998	3-Axis CNC Vertical Machining Center; with Fadal CNC-88HS CNC Controls, 21-Position Automatic Tool Changer, 30 in. x 62 in. Production Table, Coolant System
1	Fadal	VMC6030HT	9707494	1997	3-Axis CNC Vertical Machining Center; with Fadal CNC-88HS CNC Controls, 21-Position Automatic Tool Changer, 30 in. x 62 in. Production Table, Coolant System
1	Fadal	VMC6030HT	9512490	1996	3-Axis CNC Vertical Machining Center; with Fadal CNC-88HS CNC Controls, 21-Position Automatic Tool Changer, 30 in. x 62 in. Production Table, Coolant System
1	Fadal	VMC6030HT	9112817	1991	3-Axis CNC Vertical Machining Center; with Fadal CNC-88 CNC Controls, 21-Position Automatic Tool Changer, 30 in. x 62 in. Production Table, Coolant System
CIRCULAR COLD SAW, Longitudinal:					
1	Trennjaegert Promacut	PMC 12-F			Promabeam 12 in. x 39 in. Longitudinal Circular Cold Saw; with 36 in. Blade
SURFACE GRINDERS:					
1	Harig	618 Autostep	5571		6 in. x 18 in. Automatic Surface Grinder, 6 in. x 18 in. Magnetic Chuck
CLICKER DIE PRESSES:					
1	Fipi Prima	FE25/A	12633		Clicker Die Press
HORIZONTAL BAND SAWS:					
1	Dayton	4YG31	021500011		9 in. x 16 in. Horizontal Band Saw; 1-1/2 HP
LAB THERMOFORMERS:					
1	Mater	5676 Empujador	5517	2017	20 in. x 28 in. Lab Thermoformer; 220-Volt
1					Thermoformer
ADJUSTABLE TOP & BOTTOM CASE SEALERS:					
1	Best Pack	MSD 22-2	201155		Adjustable Top & Bottom Carton Sealer; with Power Side Belts
1	Best Pack	MSD 22-2	201016		Adjustable Top & Bottom Carton Sealer; with Power Side Belts
1	Best Pack	MSD 22-2	081057		Adjustable Top & Bottom Carton Sealer; with Power Side Belts
1	Loveshaw Little David	LD7DM50	319934037M		Adjustable Top & Bottom Carton Sealer
SEMI-AUTOMATIC PALLET STRETCH WRAPPERS:					
1	Lantech	Q300XT	QX008169	2012	Semi-Automatic Pallet Stretch Wrapper; with 65 in. Rotary Platform, Ramp
FORK LIFT TRUCKS:					
1	Hyster	S80XM-BCS	F004V04359D	2006	5,500 lb. Cap. LP Riding Fork Lift Truck; with 3-Stage Mast, Side Shift, 186 in. Reach Height, Solid Tires, Also Includes Bolzoni Auramo Roll Clamp
1	Toyota	7FGCU15	69817		2,500 lb. Cap. LP Riding Fork Lift Truck; with 3-Stage Mast, Side Shift, 189 in. Reach Height, Solid Tires
1	Nissan	MCU1F2A30LV	CU1F2-900633		4,135 lb. Cap. LP Riding Fork Lift Truck; with 3-Stage Mast, Side Shift, 187 in. Reach Height, Solid Tires



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Qty	OEM	Model	S/N	Year	Machine Description
FLOOR SCRUBBERS:					
1	Viper	Fang 28T	002208		Walk-Behind Electric Floor Scrubber; with Charger
GANTRY CRANES:					
1					Floor Mounted Gantry Crane; with (2) Jet 2-Ton Electric Chain Hoists, 15 ft. x 8 ft. x 10 ft. high (approx.)
MISCELLANEOUS:					
10	Port-A-Cool	PAC163SVT			Portable Evaporative Coolers
10					Self-Dumping Hoppers
22					Sections of Pallet Racking
3					2-Door Flammable Fireproof Storage Cabinets
1	Strong Hold				2-Door Heavy Duty Storage Cabinet
2					Portable Grease Pump Carts